

# PROCEEDINGS OF SPIE

## **Scanning Microscopies 2014**

**Michael T. Postek**  
**Dale E. Newbury**  
**S. Frank Platek**  
**Tim K. Maugel**  
*Editors*

**16–18 September 2014**  
**Monterey, California, United States**

*Sponsored and Published by*  
SPIE

**Volume 9236**

Proceedings of SPIE 0277-786X, V. 9236

SPIE is an international society advancing an interdisciplinary approach to the science and application of light.

Scanning Microscopies 2014, edited by Michael T. Postek, Dale E. Newbury, S. Frank Platek, Tim K. Maugel,  
Proc. of SPIE Vol. 9236, 923601 · © 2014 SPIE · CCC code: 0277-786X/14/\$18 · doi: 10.1117/12.2086290

Proc. of SPIE Vol. 9236 923601-1

The papers included in this volume were part of the technical conference cited on the cover and title page. Papers were selected and subject to review by the editors and conference program committee. Some conference presentations may not be available for publication. The papers published in these proceedings reflect the work and thoughts of the authors and are published herein as submitted. The publisher is not responsible for the validity of the information or for any outcomes resulting from reliance thereon.

Please use the following format to cite material from this book:

Author(s), "Title of Paper," in *Scanning Microscopies 2014*, edited by Michael T. Postek, Dale E. Newbury, S. Frank Platek, Tim K. Maugel, Proceedings of SPIE Vol. 9236 (SPIE, Bellingham, WA, 2014) Article CID Number.

ISSN: 0277-786X

ISBN: 9781628412994

Published by

**SPIE**

P.O. Box 10, Bellingham, Washington 98227-0010 USA

Telephone +1 360 676 3290 (Pacific Time) · Fax +1 360 647 1445

SPIE.org

Copyright © 2014, Society of Photo-Optical Instrumentation Engineers.

Copying of material in this book for internal or personal use, or for the internal or personal use of specific clients, beyond the fair use provisions granted by the U.S. Copyright Law is authorized by SPIE subject to payment of copying fees. The Transactional Reporting Service base fee for this volume is \$18.00 per article (or portion thereof), which should be paid directly to the Copyright Clearance Center (CCC), 222 Rosewood Drive, Danvers, MA 01923. Payment may also be made electronically through CCC Online at [copyright.com](http://copyright.com). Other copying for republication, resale, advertising or promotion, or any form of systematic or multiple reproduction of any material in this book is prohibited except with permission in writing from the publisher. The CCC fee code is 0277-786X/14/\$18.00.

Printed in the United States of America.

Publication of record for individual papers is online in the SPIE Digital Library.



[SPIDigitalLibrary.org](http://SPIDigitalLibrary.org)

---

**Paper Numbering:** Proceedings of SPIE follow an e-First publication model, with papers published first online and then in print and on CD-ROM. Papers are published as they are submitted and meet publication criteria. A unique, consistent, permanent citation identifier (CID) number is assigned to each article at the time of the first publication. Utilization of CIDs allows articles to be fully citable as soon as they are published online, and connects the same identifier to all online, print, and electronic versions of the publication. SPIE uses a six-digit CID article numbering system in which:

- The first four digits correspond to the SPIE volume number.
- The last two digits indicate publication order within the volume using a Base 36 numbering system employing both numerals and letters. These two-number sets start with 00, 01, 02, 03, 04, 05, 06, 07, 08, 09, 0A, 0B ... 0Z, followed by 10-1Z, 20-2Z, etc.

The CID Number appears on each page of the manuscript. The complete citation is used on the first page, and an abbreviated version on subsequent pages. Numbers in the index correspond to the last two digits of the six-digit CID Number.

# Contents

vii	<i>Authors</i>
ix	<i>Conference Committee</i>
xiii	<i>Introduction</i>

---

**SESSION 1 INVITED SESSION: JOINT SESSION WITH PHOTOMASK AND SCANNING MICROSCOPIES**

---

9236 02	<b>3D Monte Carlo modeling of the SEM: Are there applications to photomask metrology? (Invited Paper) [9236-1]</b>
---------	--

---

**SESSION 2 ADVANCED SCANNING MICROSCOPIES I**

---

9236 04	<b>A novel approach for scanning electron microscopic observation in atmospheric pressure [9236-3]</b>
9236 05	<b>Does your SEM really tell the truth? How would you know? part 3: vibration and drift [9236-4]</b>

---

**SESSION 3 ADVANCED SCANNING MICROSCOPIES II**

---

9236 07	<b>Investigations on CMOS photodiodes using scanning electron microscopy with electron beam induced current measurements [9236-7]</b>
9236 08	<b>A novel transmission electron imaging technique for observation of biological samples on a plate [9236-8]</b>
9236 09	<b>Three-dimensional surface reconstruction using scanning electron microscopy and the design of a nanostructured electron trap [9236-53]</b>

---

**SESSION 4 ADVANCED SCANNING MICROSCOPIES III**

---

9236 0A	<b>Shear force microscopy using piezoresistive cantilevers in surface metrology [9236-10]</b>
9236 0B	<b>High throughput data acquisition with a multi-beam SEM [9236-11]</b>
9236 0C	<b>On the limits of miniature electron column technology [9236-12]</b>

---

**SESSION 5 METROLOGY: JOINT SESSION WITH PHOTOMASK AND SCANNING MICROSCOPIES**

---

9236 0E	<b>Assessing the viability of multi-electron beam wafer inspection for sub-20nm defects (Invited Paper) [9236-14]</b>
---------	---

---

**SESSION 6 SCANNING MICROSCOPIES IN FORENSIC SCIENCE**

---

- 9236 0H **Rigorous quantitative elemental microanalysis by scanning electron microscopy/energy dispersive x-ray spectrometry (SEM/EDS) with spectrum processing by NIST DTSA-II** [9236-17]
- 9236 0J **First experiences with 2D-mXRF analysis of gunshot residue on garment, tissue, and cartridge cases** [9236-19]
- 9236 0K **Developing a quality assurance program for gunshot primer residue analysis** [9236-20]
- 9236 0L **An electro-conductive organic coating for scanning electron microscopy (déjà vu)** [9236-21]

---

**SESSION 7 SCANNING STEM SESSION**

---

- 9236 0M **Using the Hitachi SEM to engage learners and promote next generation science standards inquiry** [9236-22]
- 9236 0N **Integrating electron microscopy into nanoscience and materials engineering programs** [9236-23]
- 9236 0P **Teaching K-12 teachers and students about nanoscale science through microscopy** [9236-52]
- 9236 0Q **Project NANO (nanoscience and nanotechnology outreach): a STEM training program that brings SEM's and stereoscopes into high-school and middle-school classrooms** [9236-54]

---

**SESSION 8 ADVANCED SCANNED PROBE MICROSCOPIES**

---

- 9236 0R **Design, technology, and application of integrated piezoresistive scanning thermal microscopy (S<sub>Th</sub>M) microcantilever** [9236-25]
- 9236 0W **Particle deformation induced by AFM tapping under different setpoint voltages** [9236-30]

---

**SESSION 9 ADVANCED OPTICAL MICROSCOPIES I**

---

- 9236 0X **Wavelet transform-based method of compensating dispersion for high resolution imaging in SDOCT** [9236-31]
- 9236 10 **Scan mirrors relay for high resolution laser scanning systems** [9236-34]
- 9236 11 **Using scanning near-field microscopy to study photo-induced mass motions in azobenzene containing thin films** [9236-35]

**SESSION 10    ADVANCED OPTICAL MICROSCOPES II**

---

9236 13    **Nanoscale imaging by micro-cavity scanning microscopy** [9236-37]

**SESSION 11    ADVANCEMENTS IN MODELING**

---

9236 18    **A compact physical CD-SEM simulator for IC photolithography modeling applications**  
[9236-42]

**POSTER SESSION**

---

9236 19    **A tale of three trials: from science to junk science** [9236-44]

9236 1A    **Do electron flux and solar x-ray in juxtaposition prior a seismic event make signature?**  
[9236-48]

9236 1C    **Confirmatory analysis of field-presumptive GSR test sample using SEM/EDS** [9236-51]

# Authors

Numbers in the index correspond to the last two digits of the six-digit citation identifier (CID) article numbering system used in Proceedings of SPIE. The first four digits reflect the volume number. Base 36 numbering is employed for the last two digits and indicates the order of articles within the volume. Numbers start with 00, 01, 02, 03, 04, 05, 06, 07, 08, 09, 0A, 0B...0Z, followed by 10-1Z, 20-2Z, etc.

Bekaert, Joost, 18  
Biafore, John J., 18  
Bian, Haiyi, 0X  
Blok, Mikel, 0Q  
Boetsch, Guillaume, 0R  
Boilot, J.-P., 11  
Bunday, Benjamin, 0E  
Burnett, Bryan R., 0L, 19  
Cady, Sherry L., 0Q  
Cizmar, Petr, 05  
Conte, Sean, 1C  
Cormia, Robert D., 0N  
Dagata, John A., 0W  
Desboeufs, N., 11  
Di Donato, Andrea, 13  
Erikson, Gregory S., 1C  
Fabbri, F., 11  
Faccinelli, M., 07  
Fang, Chao, 18  
Farina, Marco, 13  
Farkas, Natalia, 0W  
Fu, Wei-En, 0W  
Gacoin, T., 11  
Gao, Wanrong, 0X  
Gotszalk, Teodor, 0A, 0R  
Grabiec, Piotr, 0A, 0R  
Grosse, Keith, 0Q  
Hadley, P., 07  
He, Bo-Ching, 0W  
Healy, Nancy, 0P  
Ippoliti, Gianluca, 13  
Ito, Sukehiro, 04, 08  
Janssen, Martin, 0J  
Janus, Paweł, 0A, 0R  
Kawanishi, Shinsuke, 04  
Keller, Anna Lena, 0B  
Kemen, Thomas, 0B  
Kessler, David, 10  
Kirnstoetter, S., 07  
Knijnenberg, Alwin, 0J  
Koehler, Bernd, 0R  
Kopiec, Daniel, 0A, 0R  
Kraxner, A., 07  
Lahlil, K., 11  
Lassailly, Y., 11  
Lercel, Michael, 0E  
Loeffler, B., 07  
Majstzyk, Wojciech, 0R  
Malloy, Matt, 0E  
Martinelli, L., 11  
Meisburger, Dan, 0C  
Mencarelli, Davide, 13  
Menshew, D. E., 0M  
Minixhofer, R., 07  
Montgomery, Daniel D., 1C  
Muray, Lawrence, 0C  
Nakahira, Kenji, 04  
Nakajima, Masato, 08  
Newbury, Dale E., 0H  
Nguyen, Anh, 0N  
Niemeyer, Wayne D., 1C  
Ominami, Yusuke, 04, 08  
Orlando, Giuseppe, 13  
Oye, Michael M., 0N  
Peretti, J., 11  
Postek, Michael T., 02, 05  
Rangelow, Ivo W., 0A  
Reithmeier, Eduard, 09  
Ritchie, Nicholas W. M., 0H  
Robertson, Stewart A., 18  
Roger, F., 07  
Rozzi, Tullio, 13  
Rudek, Maciej, 0R  
Scheuer, Renke, 09  
Shi, Meng, 0N  
Sierakowski, Andrzej, 0A, 0R  
Sinha, Madhurendra Nath, 1A  
Skiver, David, 0N  
Smith, Mark D., 18  
Spallas, James, 0C  
Stamouli, Amalia, 0J  
Thiel, Brad, 0E  
Toal, Sarah J., 1C  
Torres, Yessica, 0N  
Ushiki, Tatsuo, 04, 08  
Vaglio Pret, Alessandro, 18  
Verma, Umesh Prasad, 1A  
Villarrubia, J. S., 02  
Vladár, András E., 02, 05  
Vu, A. D., 11  
Wells, Jennifer, 0Q  
White, Thomas R., 0K  
Wu, Chung-Lin, 0W  
Zeidler, Dirk, 0B

# Conference Committee

## *Conference Chairs*

**Michael T. Postek**, National Institute of Standards and Technology  
(United States)  
**Dale E. Newbury**, National Institute of Standards and Technology  
(United States)  
**S. Frank Platek**, U.S. Food and Drug Administration (United States)  
**Tim K. Maugel**, University of Maryland, College Park (United States)

## *Conference Program Committee*

**Eva M. Campo**, Bangor University (United Kingdom)  
**Petr Cizmar**, Physikalisch-Technische Bundesanstalt (Germany)  
**Ronald G. Dixon**, National Institute of Standards and Technology  
(United States)  
**Lucille A. Giannuzzi**, L.A. Giannuzzi & Associates LLC (United States)  
**Robert J. Gordon**, Hitachi High Technologies America, Inc.  
(United States)  
**David C. Joy**, The University of Tennessee, Knoxville (United States)  
**Michael J. McVicar**, Centre of Forensic Sciences (Canada)  
**Bradley Thiel**, College of Nanoscale Science & Engineering at SUNY  
Polytechnic Institute (United States)  
**John S. Villarrubia**, National Institute of Standards and Technology  
(United States)  
**András E. Vladár**, National Institute of Standards and Technology  
(United States)

## *Session Chairs*

Keynote Session  
**Paul W. Ackmann**, GLOBALFOUNDRIES Inc. (United States)  
**Naoya Hayashi**, Dai Nippon Printing Company, Ltd. (Japan)  
**Michael T. Postek**, National Institute of Standards and Technology  
(United States)

- 1 Invited Session: Joint Session with Photomask and Scanning  
Microscopies  
**Paul W. Ackmann**, GLOBALFOUNDRIES Inc. (United States)  
**Naoya Hayashi**, Dai Nippon Printing Company, Ltd. (Japan)  
**Michael T. Postek**, National Institute of Standards and Technology  
(United States)

- 2 Advanced Scanning Microscopies I  
**Tim K. Maugel**, University of Maryland, College Park (United States)  
**Dale E. Newbury**, National Institute of Standards and Technology (United States)
- 3 Advanced Scanning Microscopies II  
**András E. Vladár**, National Institute of Standards and Technology (United States)  
**S. Frank Platek**, U.S. Food and Drug Administration (United States)
- 4 Advanced Scanning Microscopies III  
**Dale E. Newbury**, National Institute of Standards and Technology (United States)  
**Michael T. Postek**, National Institute of Standards and Technology (United States)
- 5 Metrology: Joint Session with Photomask and Scanning Microscopies  
**Michael T. Postek**, National Institute of Standards and Technology (United States)  
**Thomas Scherübl**, Carl Zeiss SMS GmbH (Germany)
- 6 Scanning Microscopies in Forensic Science  
**S. Frank Platek**, U.S. Food and Drug Administration (United States)
- 7 Scanning STEM Session  
**Robert Gordon**, Hitachi High Technologies America, Inc. (United States)  
**Michael T. Postek**, National Institute of Standards and Technology (United States)
- 8 Advanced Scanned Probe Microscopies  
**Ronald G. Dixon**, National Institute of Standards and Technology (United States)  
**Aaron Cordes**, SEMATECH Inc. (United States)
- 9 Advanced Optical Microscopies I  
**András E. Vladár**, National Institute of Standards and Technology (United States)  
**Tim K. Maugel**, University of Maryland, College Park (United States)
- 10 Advanced Optical Microscopies II  
**Tim K. Maugel**, University of Maryland, College Park (United States)  
**Dale E. Newbury**, National Institute of Standards and Technology (United States)



11 Advancements in Modeling

**John S. Villarrubia**, National Institute of Standards and Technology  
(United States)

**András E. Vladár**, National Institute of Standards and Technology  
(United States)

Poster Session

**Michael T. Postek**, National Institute of Standards and Technology  
(United States)

**Tim K. Maugel**, University of Maryland, College Park (United States)

## Introduction

The SPIE Scanning Microscopies 2014 symposium (Conference 9236) brought microscopists from all aspects of scanning microscopies, from scanned optics and probes to scanned particle beams, together in a single forum to discuss current research and new advancements in the field. For the first time, in 2014 Scanning Microscopies was co-located with SPIE Photomask Technology in Monterey, California, United States. The co-locating of the two conferences was very synergistic because of the reliance of the photomask industry on scanned microscopies, so two joint sessions were designed to take advantage of potential technology transfer between the two conferences.

The Scanning Microscopies conferences have been typically instrument- and technique-intensive. With that in mind, two joint sessions with the Photomask Technology symposium (Conference 9235) were designed to “cross-pollinate” between the two conferences. Invited presentations of joint conference interest were offered, such as: “3D Monte Carlo modeling of the SEM: Are there applications to photomask metrology?” (9236-1), “Three-dimensional SEM metrology at 10nm” (9236-16), “Assessing the viability of multi-column electron-beam wafer inspection for sub-20nm defects” (9236-14), and “Photomask linewidth comparison by PTB and NIST” (9236-15). In addition, there were a number of general, tutorial-like, invited presentations, such as: “Rigorous quantitative elemental micro-analysis by scanning electron microscopy/energy dispersive x-ray spectrometry (SEM/EDS)” (9236-17) and “Does your SEM really tell the truth? Part 3” (9236-4), which discussed some of the basics of measurement and energy dispersive x-ray microanalysis in the scanning microscope.

This year, Scanning Microscopies 2014 awarded Dr. David C. Joy, Distinguished Professor of the University of Tennessee and Distinguished Scientist of the Oak Ridge National Laboratory, the **2014 Professor Sir Charles Oatley Memorial Award**: *“In recognition of his extraordinary contributions to scanning microscopy (electron and ion), including high resolution SEM, low voltage SEM, helium ion microscopy, electron- and ion-beam- specimen interactions, and SEM applications to semiconductor and magnetic materials. His tireless efforts to educate, inform, and inspire his students and colleagues have enormously advanced the field of microscopy.”*

The Scanning Microscopy 2013 conference was quite successful, but this year the number of papers exceeded those from the previous DSS conference by nearly a factor of two. A diverse offering of papers covering forensics applications, scanning electron microscopy, helium ion microscopy, scanned probe microscopy, scanned optical microscopy and particle beam microscopy, and electron beam interaction modeling were presented. The “Microscopy for STEM Educators” workshop, initially introduced at DSS 2012, continued in 2014. The

session consisted of presentations on the successful implementation of microscopy in the classroom. In a follow-up session, teachers were able to use a table-top scanning electron microscope and atomic force microscope to examine material they had brought with them. The “Microscopy for STEM Educators” workshop provided the opportunity for an introduction to analytical techniques traditionally only available in the research laboratory, and to see unprecedented images of everyday materials, to expand teachers’ understanding of what is possible in the laboratory and classroom. The workshop was broken into a series of presentations and a laboratory session. The presentations discussed the successful applications of advanced scientific instrumentation to engage the learners and promote next-generation science standards inquiry. Following the “Microscopy for STEM Educators” workshop, teachers had the opportunity to visit the Exhibit Hall, where they were encouraged to ask questions of the manufacturers and take advantage of the handouts.

**Michael T. Postek**  
**Dale E. Newbury**  
**S. Frank Platek**  
**Tim K. Maugel**