PROCEEDINGS OF SPIE

Scanning Microscopies 2012: Advanced Microscopy Technologies for Defense, Homeland Security, Forensic, Life, Environmental, and Industrial Sciences

Michael T. Postek Dale E. Newbury S. Frank Platek David C. Joy Tim K. Maugel Editors

24–26 April 2012 Baltimore, Maryland, United States

Sponsored and Published by SPIE

Volume 8378

Proceedings of SPIE, 0277-786X, v. 8378

SPIE is an international society advancing an interdisciplinary approach to the science and application of light.

Scanning Microscopies 2012: Advanced Microscopy Technologies for Defense, Homeland Security, Forensic, Life, Environmental, and Industrial Sciences, edited by Michael T. Postek, Dale E. Newbury, S. Frank Platek, David C. Joy, Tim K. Maugel, Proc. of SPIE Vol. 8378, 837801 · © 2012 SPIE · CCC code: 0277-786X/12/\$18 · doi: 10.1117/12.979457

Proc. of SPIE Vol. 8378 837801-1

The papers included in this volume were part of the technical conference cited on the cover and title page. Papers were selected and subject to review by the editors and conference program committee. Some conference presentations may not be available for publication. The papers published in these proceedings reflect the work and thoughts of the authors and are published herein as submitted. The publisher is not responsible for the validity of the information or for any outcomes resulting from reliance thereon.

Please use the following format to cite material from this book:

Author(s), "Title of Paper," in Scanning Microscopies 2012: Advanced Microscopy Technologies for Defense, Homeland Security, Forensic, Life, Environmental, and Industrial Sciences, edited by Michael T. Postek, Dale E. Newbury, S. Frank Platek, David C. Joy, Tim K. Maugel, Proceedings of SPIE Vol. 8378 (SPIE, Bellingham, WA, 2012) Article CID Number.

ISSN 0277-786X ISBN 9780819490568

Published by **SPIE** P.O. Box 10, Bellingham, Washington 98227-0010 USA Telephone +1 360 676 3290 (Pacific Time) · Fax +1 360 647 1445 SPIE.org

Copyright © 2012, Society of Photo-Optical Instrumentation Engineers

Copying of material in this book for internal or personal use, or for the internal or personal use of specific clients, beyond the fair use provisions granted by the U.S. Copyright Law is authorized by SPIE subject to payment of copying fees. The Transactional Reporting Service base fee for this volume is \$18.00 per article (or portion thereof), which should be paid directly to the Copyright Clearance Center (CCC), 222 Rosewood Drive, Danvers, MA 01923. Payment may also be made electronically through CCC Online at copyright.com. Other copying for republication, resale, advertising or promotion, or any form of systematic or multiple reproduction of any material in this book is prohibited except with permission in writing from the publisher. The CCC fee code is 0277-786X/12/\$18.00.

Printed in the United States of America.

Publication of record for individual papers is online in the SPIE Digital Library.



Paper Numbering: Proceedings of SPIE follow an e-First publication model, with papers published first online and then in print and on CD-ROM. Papers are published as they are submitted and meet publication criteria. A unique, consistent, permanent citation identifier (CID) number is assigned to each article at the time of the first publication. Utilization of CIDs allows articles to be fully citable as soon as they are published online, and connects the same identifier to all online, print, and electronic versions of the publication. SPIE uses a six-digit CID article numbering system in which:

- The first four digits correspond to the SPIE volume number.
- The last two digits indicate publication order within the volume using a Base 36 numbering system employing both numerals and letters. These two-number sets start with 00, 01, 02, 03, 04, 05, 06, 07, 08, 09, 0A, 0B ... 0Z, followed by 10-1Z, 20-2Z, etc.

The CID number appears on each page of the manuscript. The complete citation is used on the first page, and an abbreviated version on subsequent pages. Numbers in the index correspond to the last two digits of the six-digit CID number.

Contents

- vii Conference Committee
- xi Introduction to Volume 8378: Scanning Microscopies 2012: Advanced Microscopy Technologies for Defense, Homeland Security, Forensic, Life, Environmental, and Industrial Sciences

SCANNING MICROSCOPIES FOR MICRO AND NANOTECHNOLOGY APPLICATIONS: JOINT SESSION WITH 8373

- 8378 02 **Past, present, and future of backscatter electron (BSE) imaging (Invited Paper)** [8378-01] O. C. Wells, M. S. Gordon, L. M. Gignac, IBM Thomas J. Watson Research Ctr. (United States)
- Faults and foibles of quantitative scanning electron microscopy/energy dispersive x-ray spectrometry (SEM/EDS) (Invited Paper) [8378-02]
 D. E. Newbury, N. W. M. Ritchie, National Institute of Standards and Technology (United States)
- 8378 05 **Does your SEM really tell the truth? (Invited Paper)** [8378-04] M. T. Postek, A. E. Vladár, National Institute of Standards and Technology (United States)

ATOMIC FORCE MICROSCOPY FOR IMAGING AND METROLOGY I

- 8378 0B Progress on CD-AFM tip width calibration standards (Invited Paper) [8378-10] R. Dixson, National Institute of Standards and Technology (United States); B. P. Ng, National Institute of Standards and Technology (United States) and Singapore Institute of Manufacturing Technology (United States); C. D. McGray, N. G. Orji, J. Geist, National Institute of Standards and Technology (United States)
- 8378 0C Atomic force microscope cantilevers as encoder for real-time displacement measurements [8378-11]
 X. Chen, H. Wolff, L. Koenders, Physikalisch-Technische Bundesanstalt (Germany)

ATOMIC FORCE MICROSCOPY FOR IMAGING AND METROLOGY II

 8378 OF Hybrid metrology for critical dimension based on scanning methods for IC manufacturing [8378-15]
 J. Foucher, N. G. S. Figueiro, J. Rouxel, R. Thérèse, CEA-LETI (France)

8378 0G **Deformation of polystyrene nanoparticles under different AFM tapping loads** [8378-16] B.-C. He, Industrial Technology Research Institute (Taiwan); W.-E. Fu, Bruker Taiwan/Nano Surface (Taiwan); H.-C. Liou, Y.-Q. E. Chang, S.-P. Pan, Industrial Technology Research Institute (Taiwan); H. M. Lin, Y.-F. Chen, Bruker Taiwan/Nano Surface (Taiwan) 8378 0J Extension of the gravity center method for diameter calibration of polystyrene standard particles with a metrological AFM [8378-18]
 I. Misumi, K. Takahata, K. Sugawara, S. Gonda, K. Ehara, National Institute of Advanced Industrial Science and Technology (Japan) and National Metrology Institute of Japan (Japan)

MODELING

8378 0N Image processing with Maple for simplified analysis in scanning microscopy [8378-23] A. Mesa, EAFIT Univ. (Colombia)

PARTICLE BEAM MICROSCOPIES I

- 8378 00 Nanomanipulation system for scanning electron microscope (Invited Paper) [8378-24]
 P. Woo, I. Mekuz, Hitachi High-Technologies Canada, Inc. (Canada); B. Chen, Univ. of Toronto (Canada)
- 8378 OP **Multi-signal FIB/SEM tomography (Invited Paper)** [8378-25] L. A. Giannuzzi, L.A. Giannuzzi & Associates LLC (United States)
- 8378 OR Advances in high-speed low-latency communications for nanopositioning in advanced microscopy [8378-28]
 S. C. Jordan, Physik Instrumente L.P. (United States)

PARTICLE BEAM MICROSCOPIES II

8378 0T Improving the performance of the critical dimension-scanning electron microscope with the contrast transfer function [8378-30]
 A. J. Cepler, B. L. Thiel, Univ. at Albany, SUNY (United States) and SEMATECH (United States)

SPECIAL SESSION ON MICROSCOPY FOR STEM EDUCATORS I

- 8378 0Y Forensic practice in the field of protection of cultural heritage (Invited Paper) [8378-35] M. Kotrlý, I. Turková, Institute of Criminalistics Prague (Czech Republic)
- 8378 11 Integrating research and advanced microscopy into the high school curriculum (Invited Paper) [8378-38]

C. Queenan, A. Calabro, D. Becker, Bergen County Academies (United States)

MICROSCOPIES FOR NANOTECHNOLOGICAL APPLICATIONS

 Robust probes for high resolution chemical detection and imaging [8378-40]
 R. L. Agapov, The Univ. of Akron (United States); A. P. Sokolov, Oak Ridge National Lab. (United States) and The Univ. of Tennessee (United States); M. D. Foster, The Univ. of Akron (United States)

8378 15 Response of electrospun CNT composites to irradiation [8378-42] S. M. Rosa, J. P. Crespo, Univ. of Puerto Rico at Humacao (United States); J. J. Santiago-Avilés, Univ. of Pennsylvania (United States); I. Ramos, Univ. of Puerto Rico at Humacao (United States); E. M. Campo, Univ. of Pennsylvania (United States)

SPECIAL SESSION ON MICROSCOPY FOR STEM EDUCATORS I: ADDENDUM

 8378 17 Introduction to special session on microscopy for Science, Technology, Engineering and Math (STEM) educators [8378-45]
 M. T. Postek, M. Satterfield, B. Damazo, National Institute of Standards and Technology (United States); R. Gordon, Hitachi High Technologies America, Inc. (United States)

Author Index

Conference Committee

Symposium Chair

Kevin P. Meiners, Office of the Secretary of Defense (United States)

Symposium Cochair

Kenneth R. Israel, Lockheed Martin Corporation (United States)

Conference Chairs

Michael T. Postek, National Institute of Standards and Technology (United States)

Dale E. Newbury, National Institute of Standards and Technology (United States)

S. Frank Platek, U.S. Food and Drug Administration (United States)

Conference Cochairs

David C. Joy, The University of Tennessee (United States) Tim K. Maugel, University of Maryland, College Park (United States)

Program Committee

Eva M. Campo, University of Pennsylvania (United States) Ronald G. Dixson, National Institute of Standards and Technology (United States) Lucille A. Giannuzzi, L.A. Giannuzzi & Associates LLC (United States) Brendan J. Griffin, The University of Western Australia (Australia) Michael J. McVicar, Centre of Forensic Sciences (Canada) John P. Petrali, U.S. Army Medical Research Institute of Chemical Defense (United States) John Henry Scott, National Institute of Standards and Technology (United States) Vladimir A. Ukraintsev, Nanometrology International, Inc. (United States) John S. Villarrubia, National Institute of Standards and Technology (United States) András E. Vladár, National Institute of Standards and Technology (United States) Oliver C. Wells, IBM Corporation (United States)

Session Chairs

Scanning Microscopies for Micro and Nanotechnology Applications: Joint Session with 8373

Michael T. Postek, National Institute of Standards and Technology (United States)

Thomas George, Zyomed Corporation (United States)

Scanning Microscopies and the Study of Chemical Warfare Agents John P. Petrali, U.S. Army Medical Research Institute of Chemical Defense (United States)

Tim K. Maugel, University of Maryland, College Park (United States)

Atomic Force Microscopy for Imaging and Metrology I **Ndubuisi Orji**, National Institute of Standards and Technology

(United States)

Ronald G. Dixson, National Institute of Standards and Technology (United States)

Atomic Force Microscopy for Imaging and Metrology II

Ronald G. Dixson, National Institute of Standards and Technology (United States)

Ndubuisi Orji, National Institute of Standards and Technology (United States)

Modeling

- John S. Villarrubia, National Institute of Standards and Technology (United States)
- András E. Vladár, National Institute of Standards and Technology (United States)

Particle Beam Microscopies I

John Henry Scott, National Institute of Standards and Technology (United States)

Lucille A. Giannuzzi, L.A. Giannuzzi & Associates LLC (United States)

Particle Beam Microscopies II

Eva M. Campo, University of Pennsylvania (United States) **John Henry Scott**, National Institute of Standards and Technology (United States)

Introduction: Microscopy for STEM Educators

- Michael T. Postek, National Institute of Standards and Technology (United States)
- Mary Satterfield, National Institute of Standards and Technology (United States)

Robert Gordon, Hitachi High Technologies (United States)

Special Session on Microscopy for STEM Educators I

Michael T. Postek, National Institute of Standards and Technology (United States)

Mary Satterfield, National Institute of Standards and Technology (United States)

Special Hands-on Session on Microscopy for STEM Educators II Michael T. Postek, National Institute of Standards and Technology

(United States)

Mary Satterfield, National Institute of Standards and Technology (United States)

Microscopies for Nanotechnological Applications Vladimir A. Ukraintsev, Nanometrology International, Inc. (United States)

Eva M. Campo, University of Pennsylvania (United States)

Introduction

The Scanning Microscopies 2012: Advanced Microscopy Technologies for Defense, Homeland Security, Forensic, Life, Environmental, and Industrial Sciences (Conference 8378) brought microscopists from all aspects of scanning microscopies (from scanned optics and probes to scanned particle beams) together in a single forum to discuss current research and new advancements in the field. Last year, the SCANNING 2011 meeting merged with the SPIE Defense Security and Sensing 2011 (DSS 2011) conference. On the surface, this merger did not seem initially intuitive, but in previous years, the SCANNING meetings had a large forensics science following which was strongly supportive of both defense and homeland security. Scanned microscopies are also key investigative and research tools in all three of the topics encompassed by the DSS meeting. In addition, while visiting the commercial exhibit at the 2011 SPIE conference revealed numerous examples of scanning microscopy instrumentation, a strong indication of the importance of this broad class of imaging technology to the range of topics in the conference program. It became abundantly clear that scanning microscopies are used across the gamut of topics covered by this overall symposium and merging SCANNING with this symposium was an appropriate move for the future of the conference.

The SCANNING Microscopies Conferences have been typically instrument and technique intensive, as opposed to other DSS Conferences which are generally more applied. With that in mind a joint session with Conference 8373 Micro- and Nanotechnology Sensors, Systems, and Applications IV (Conference 8373) entitled Scanning Microscopies for Micro and Nanotechnology Applications was held in order to "cross-pollinate" between the two Conferences. In this session, the opening invited paper of the conference was presented by Dr. Oliver Wells entitled "Past, present, and future of BSE imaging in the SEM" (8378-1). At the end of the presentation Dr. Wells was recognized with the first Professor Sir Charles Oatley Memorial Award: "in recognition for his pioneering work in the field of scanning electron microscopy and his over 60 years of dedication to microscopy education and research." This provided an opportunity for both conferences to see and meet a true pioneer in the field of scanning electron microscopy. In addition, a number of general tutorial-like invited presentations such as: "Faults and foibles of quantitative EDS" (8378-2) and "Does your SEM really tell the truth?" (8378-4) discussed some of the basics of measurement and energy dispersive xray microanalysis in the scanning microscope.

The SCANNING 2012 conference was quite successful. Sessions encompassed papers covering forensics applications, scanning electron microscopy, helium ion microscopy; scanned probe microscopy, scanned optical microscopy and particle beam microscopy. In addition, in keeping with the DSS overall theme, the session: "Scanning Microscopies and the Study of Chemical Warfare Agents" was

organized for the first time by Dr. John Petrali. In addition, another new session introduced at DSS 2012 was "Microscopy for STEM Educators" featured a general interest forum with several notable invited speakers discussing their successful programs implementing microscopy in science, technology, engineering and math (STEM) education to foster student interest and excitement. A hands-on session with tabletop scanning electron microscopes was also held at the end of the presentations and the attendees were encouraged to bring samples of interest and operate the instruments. The STEM educators received a special oneday reduced registration fee which included a visit the exposition.

> Michael T. Postek Dale E. Newbury S. Frank Platek David C. Joy Tim K. Maugel